

Direct Repurposing of Spent Battery Electrodes for Water Desalination



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Korea Institute of Science and Technology

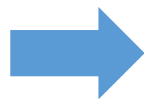
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Division of Energy and Environment Technology,
KIST-School,
University of Science and Technology



● Education



Yonsei Univ.
Environ. Eng.



Gwangju Inst. Sci. Tech.
Environ. Eng.
Prof. Heechul Choi



Penn State Univ.
Civil & Environ. Eng.
Prof. Bruce E. Logan



Ulsan Nat'l Inst. Sci. Tech.
Urban & Environ. Eng.
Prof. Kyung Hwa Cho



Korea Inst. Sci. Tech.
Center for
Water Cycle Research

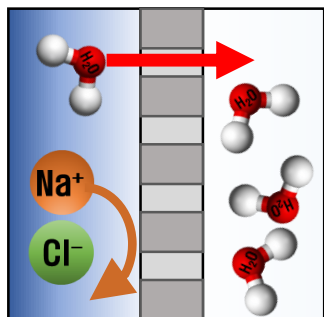
● Professional Experiences



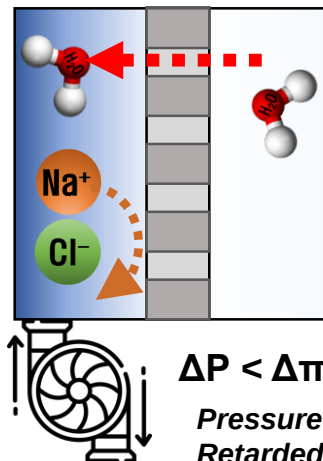
Nano-Membranes

Water

Energy



$\Delta P > \Delta \pi$
Reverse Osmosis

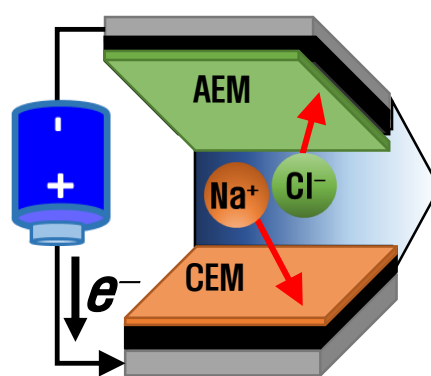


$\Delta P < \Delta \pi$
Pressure Retarded Osmosis

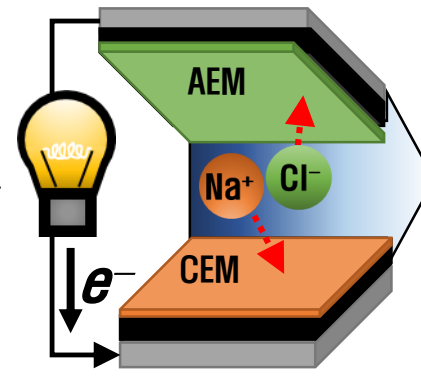
Electrochemical Separations

Water

Energy



$E_{\text{applied}} > E^0_{\text{cell}}$
Capacitive Deionization

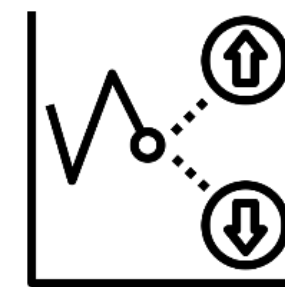


$\vec{F} = E^0_{\text{redox}} \text{ or } E^0_{\text{chem. attrac.}}$
Desalination Battery

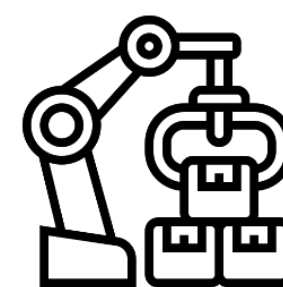
Artificial Intelligence

Prediction

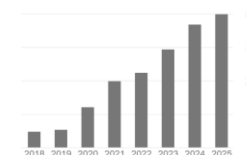
Automation



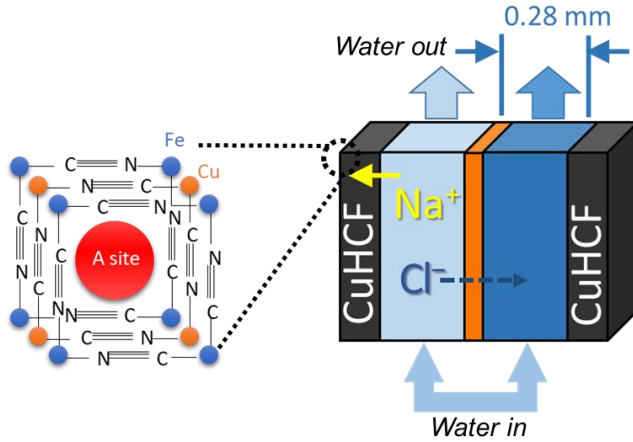
Deep Learning
Machine Learning



Reinforcement
Learning



Total Citation: 2325
H10-index: 60
As of Oct., 2025



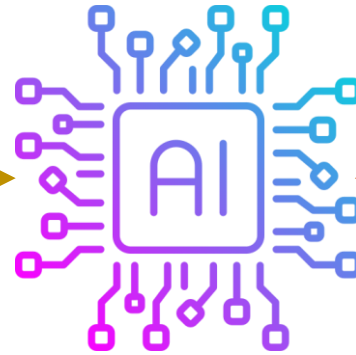
Water



- **Low-energy Desalination**
- **Water Treatment**

Energy

- **Spent Lithium-ion Batteries**
- **Seawater Battery**
- **Urine Power Cell**



- **Explainable AI**
- **Automation**



Waste-to-X

- **Wastewater-to-fertilizer**
- **Wastewater-to-CO₂ capture**
- **Seawater-to-H₂**

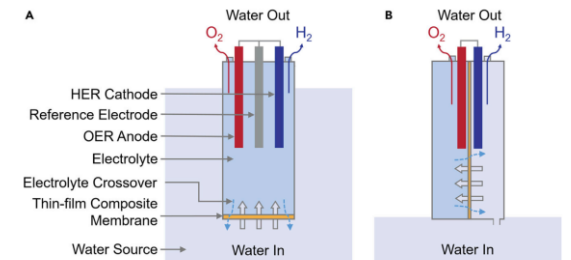
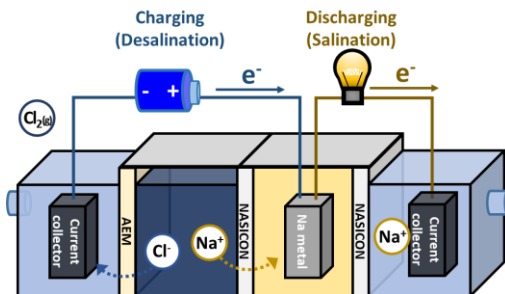
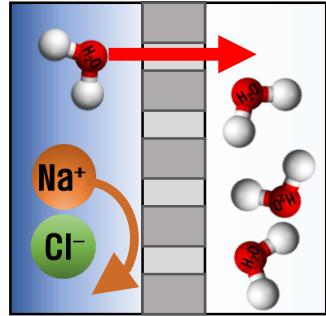


Figure 1. Schematic of the main components for two types of water electrolyzer cells that incorporate forward- or reverse-osmosis-type membranes

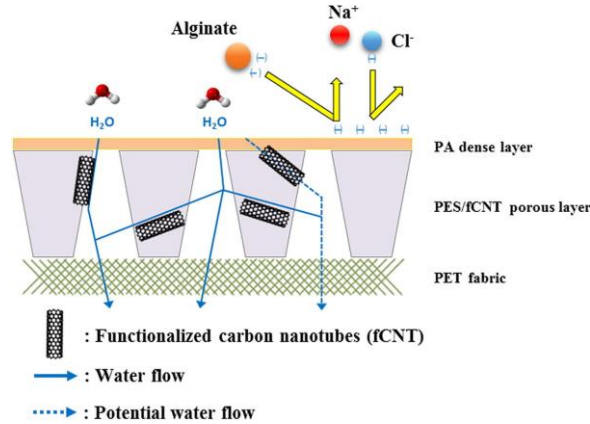
Physical (RO) vs. Electrochemical (CDI)



$$\Delta P > \Delta \pi$$

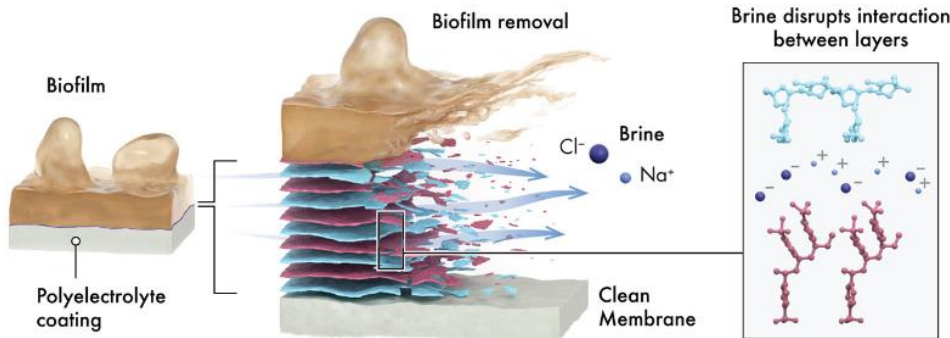
Reverse Osmosis (RO)

Artificial water channel

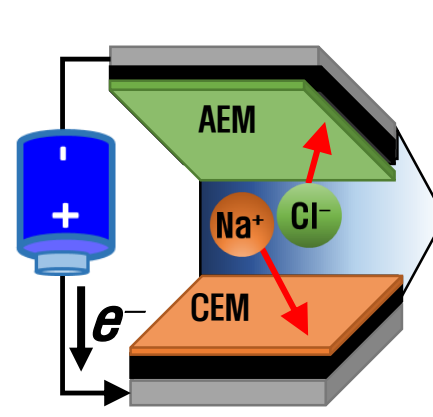


Chem. Eng. J. 2015 & 2016

Replenishable nano-film

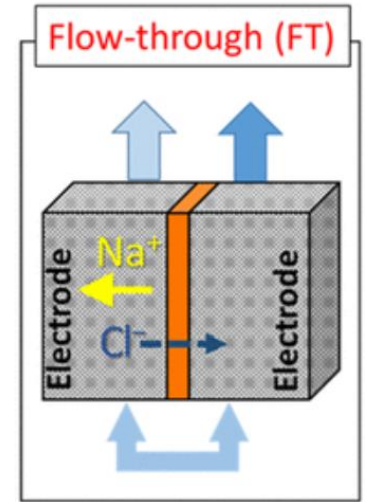
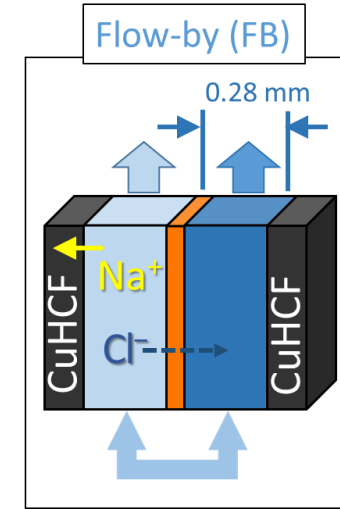


Environ. Sci. Technol. Lett. 2018
Desalination. 2020

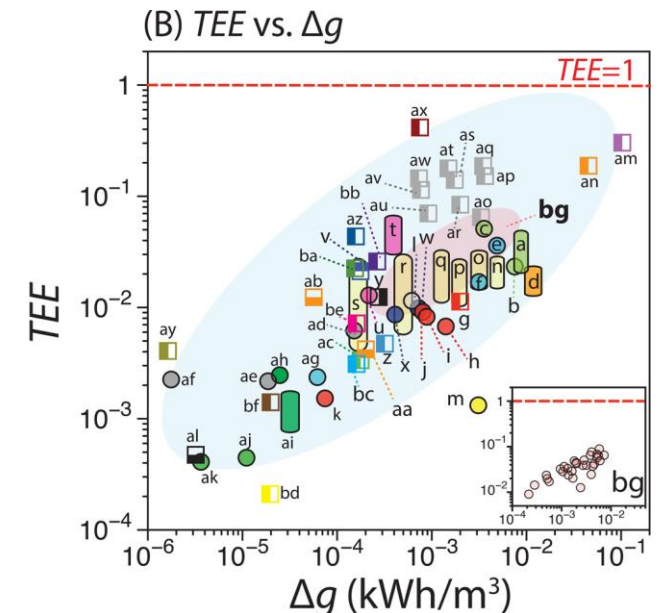
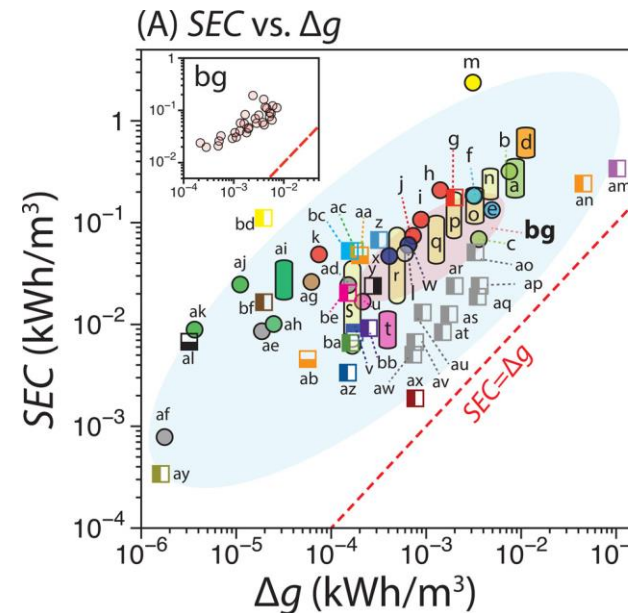


$$E_{\text{applied}} > E^0_{\text{cell}}$$

Capacitive Deionization (CDI)



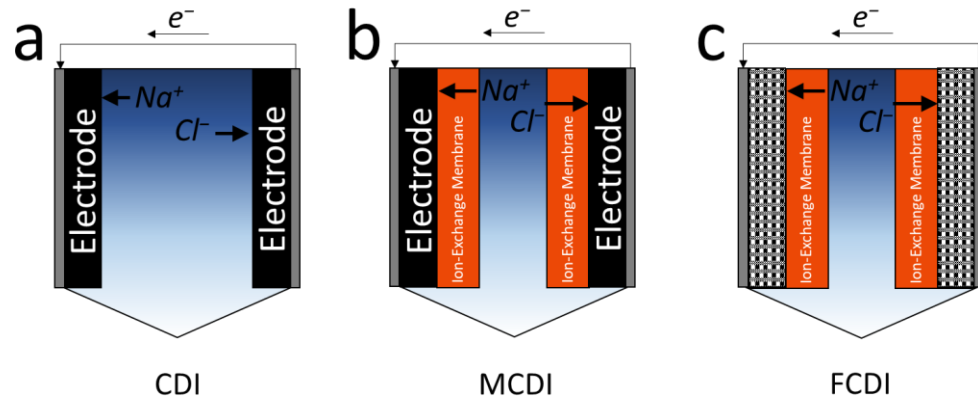
Environ. Sci. Technol., 2020



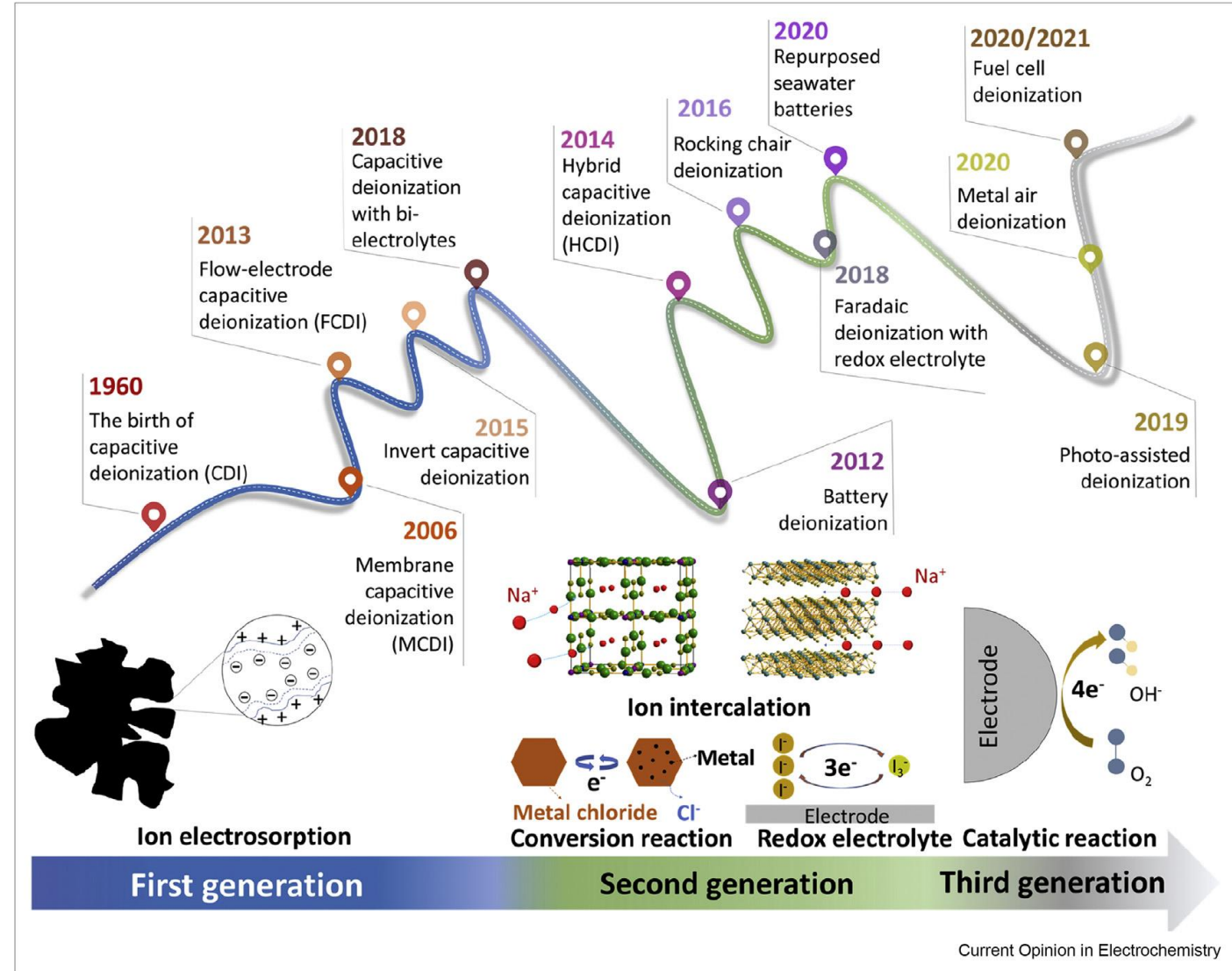
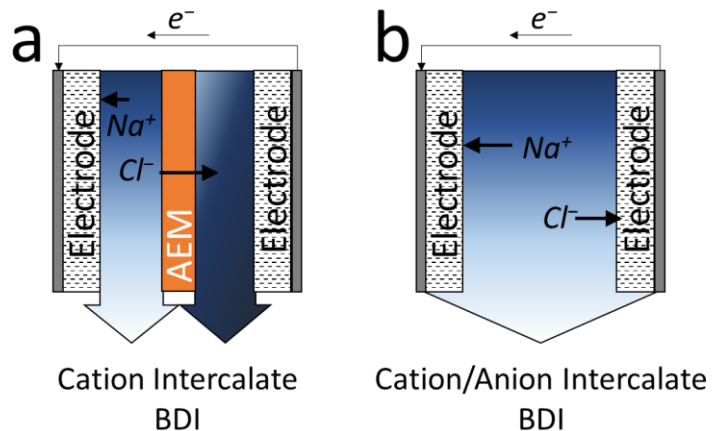
Environ. Sci. Technol., 2019

CDI: Electrochemical Desalination

I Ion non-selective (CDI: Capacitive De-Ionization)



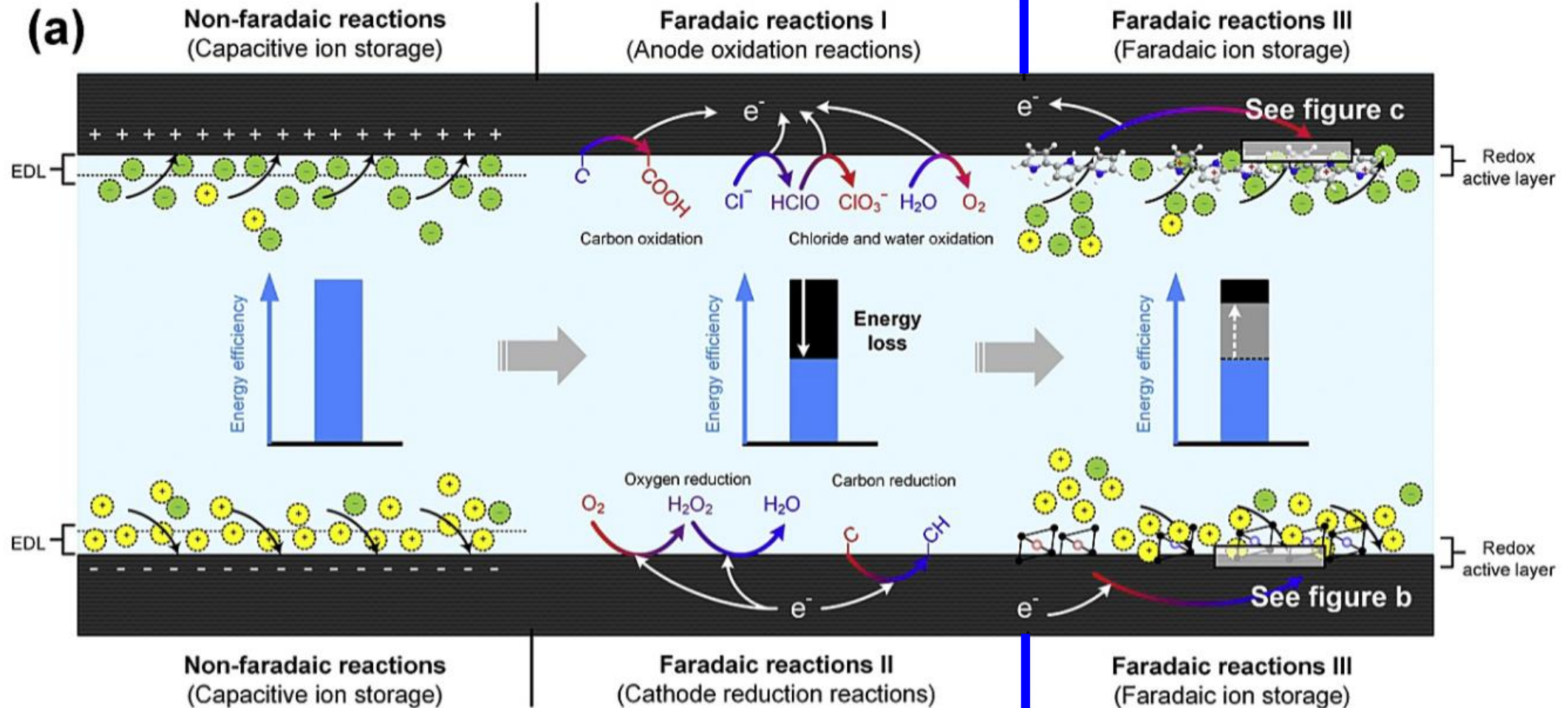
I Ion selective (BDI: Battery electrode De-Ionization)



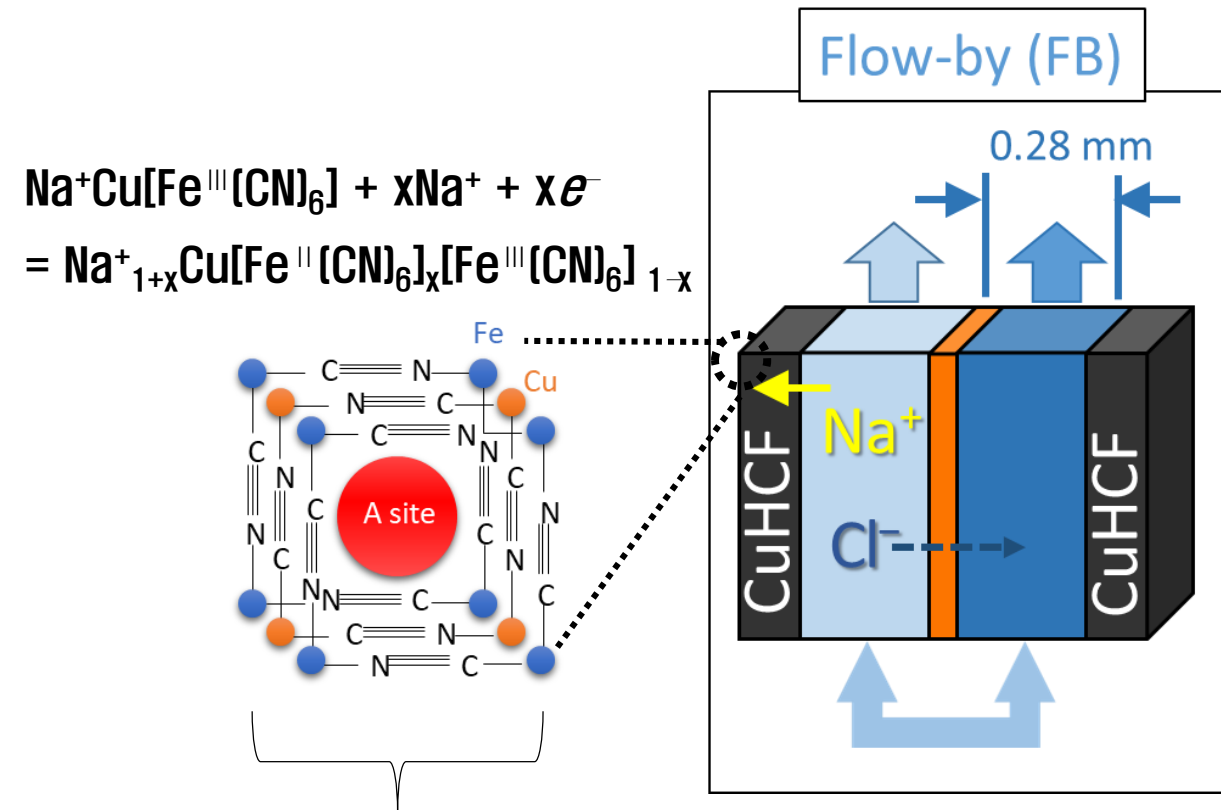
Challenges in CDI

Conventional Capacitive Deionization (CDI)

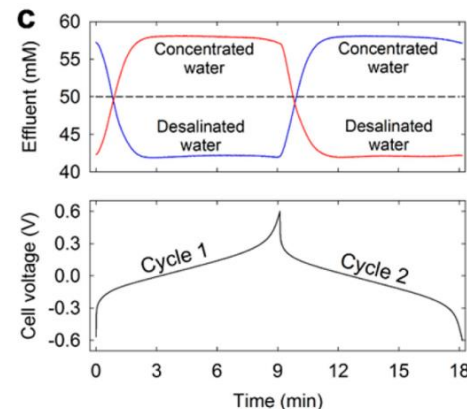
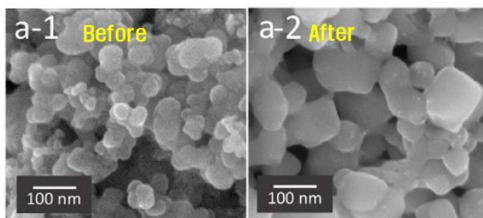
Battery Deionization (BDI)



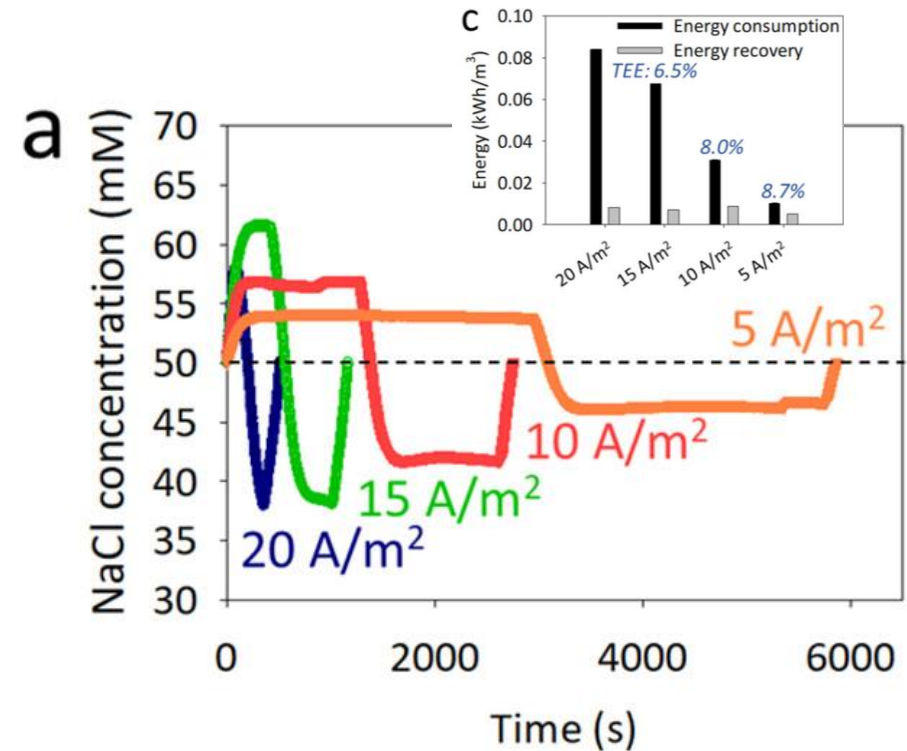
Battery Electrodes for Desalination: BDI



A site: 0.16~0.46 nm
 VS.
 Na^+ : 0.36 nm (Stokes)

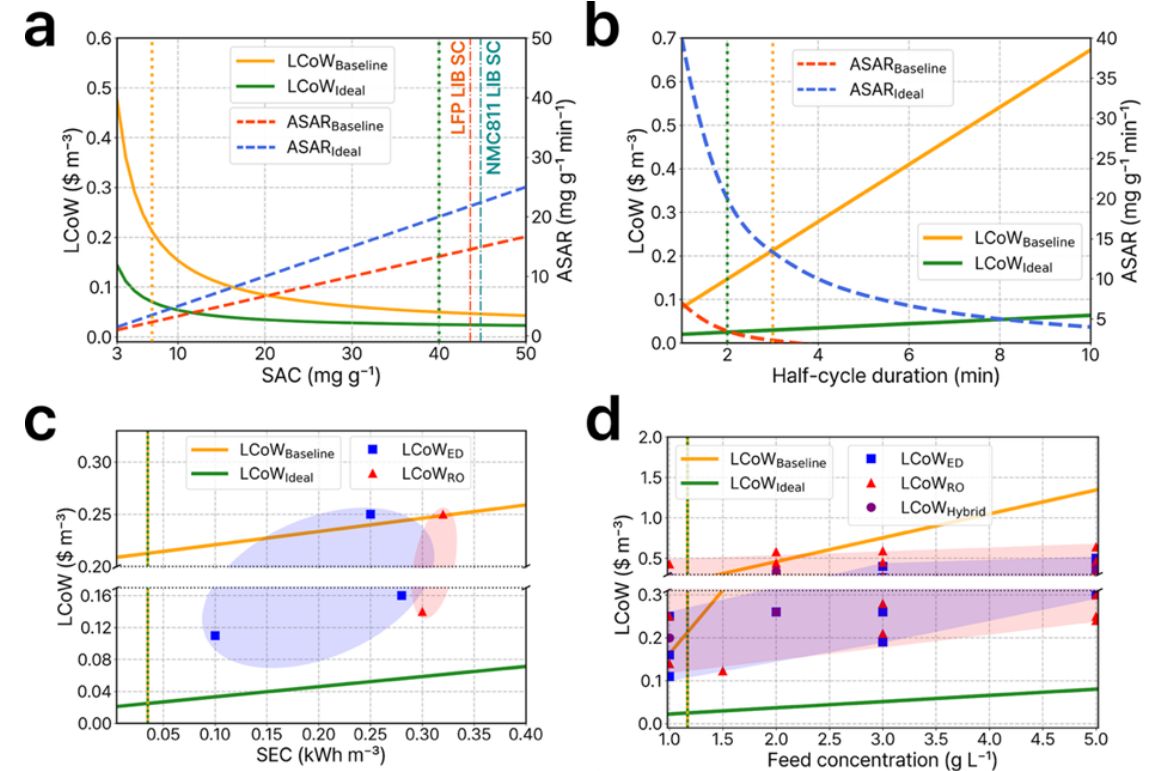
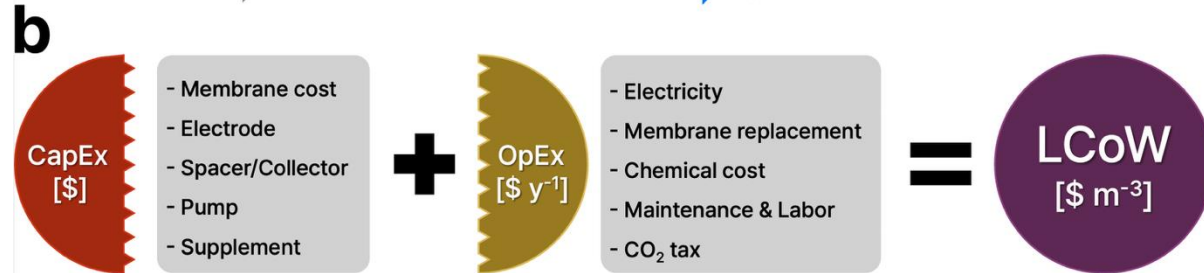
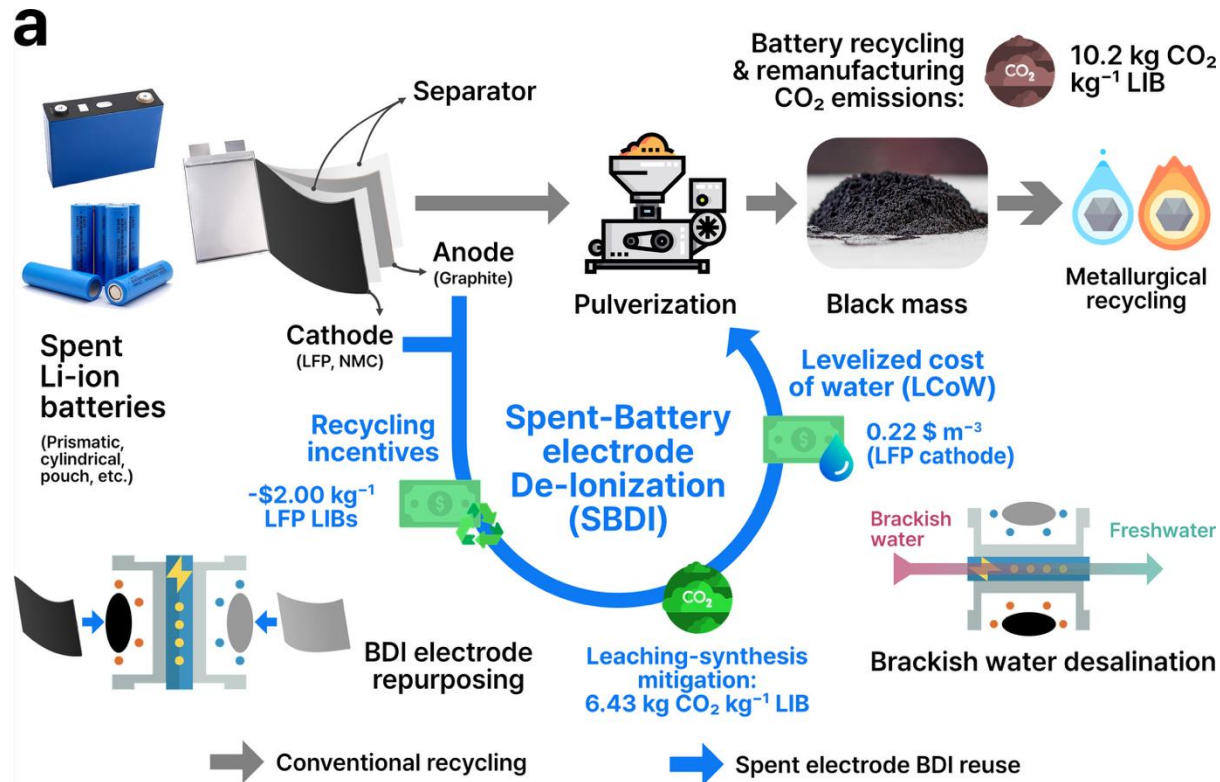


- Ion selective
- BDI [0.03 kWh m⁻³] vs. CDI [0.3 kWh m⁻³] vs. Reverse Osmosis [3 kWh m⁻³]
- *Brackishwater, ~20% removal
- **Seawater, ~100% removal

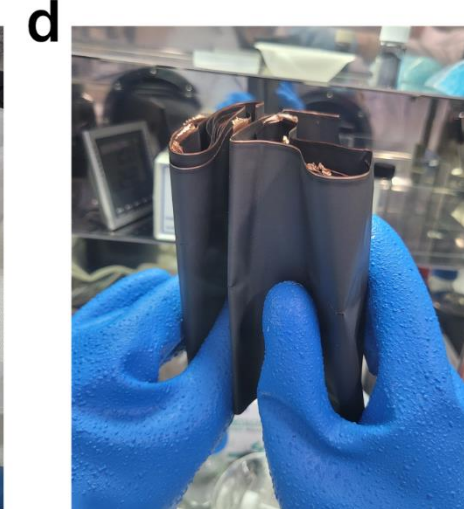
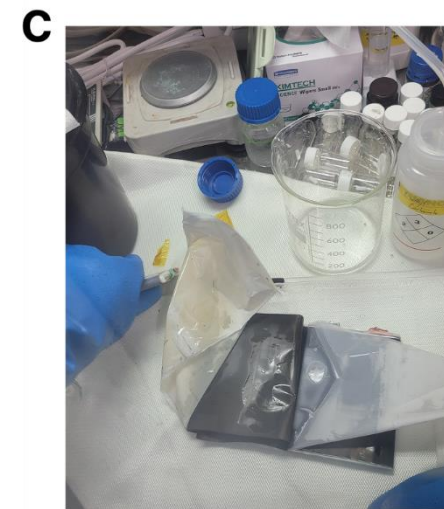
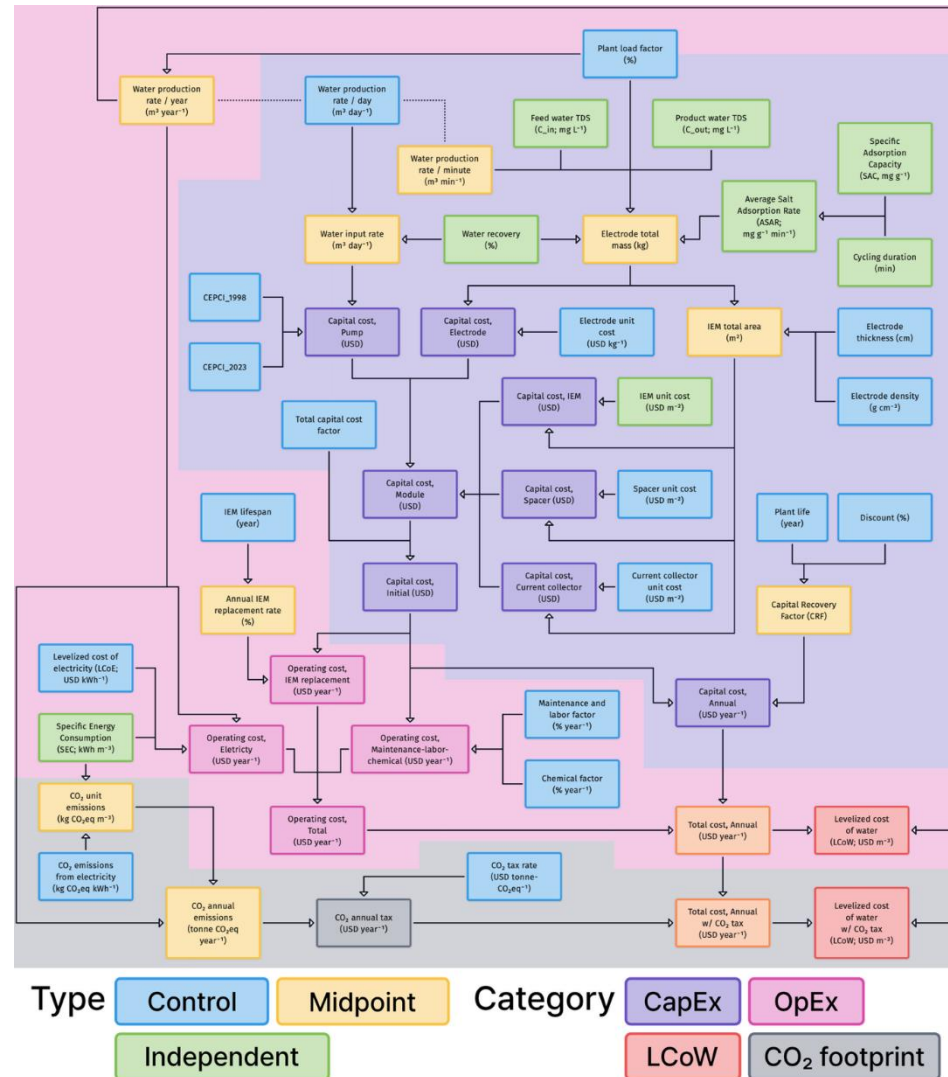


Kim et al., Environ. Sci. Technol. Lett., 2017
 Son et al., Environ. Sci. Technol., 2020

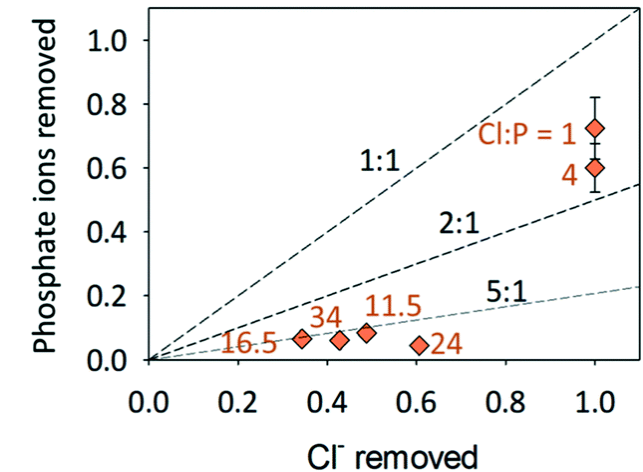
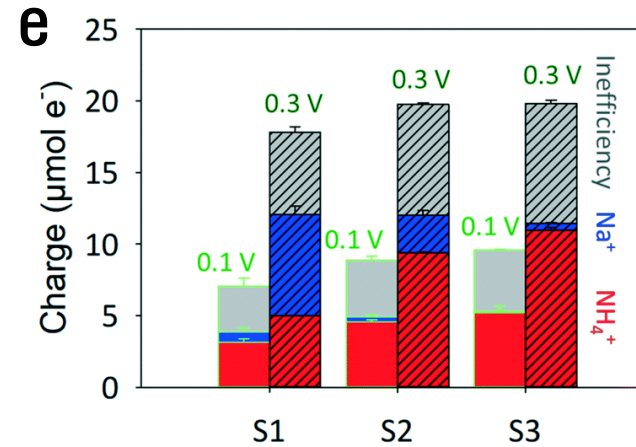
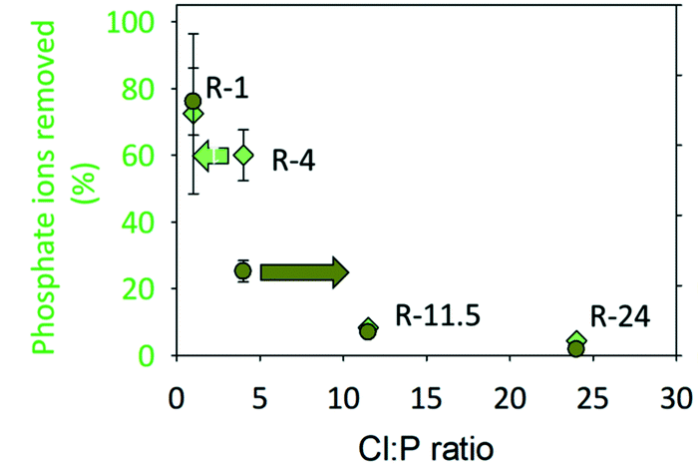
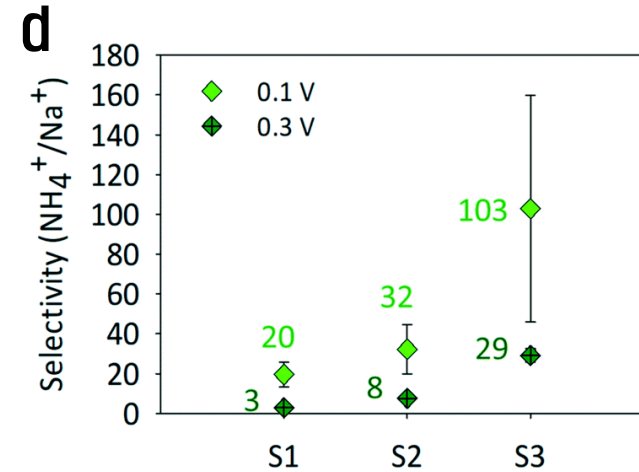
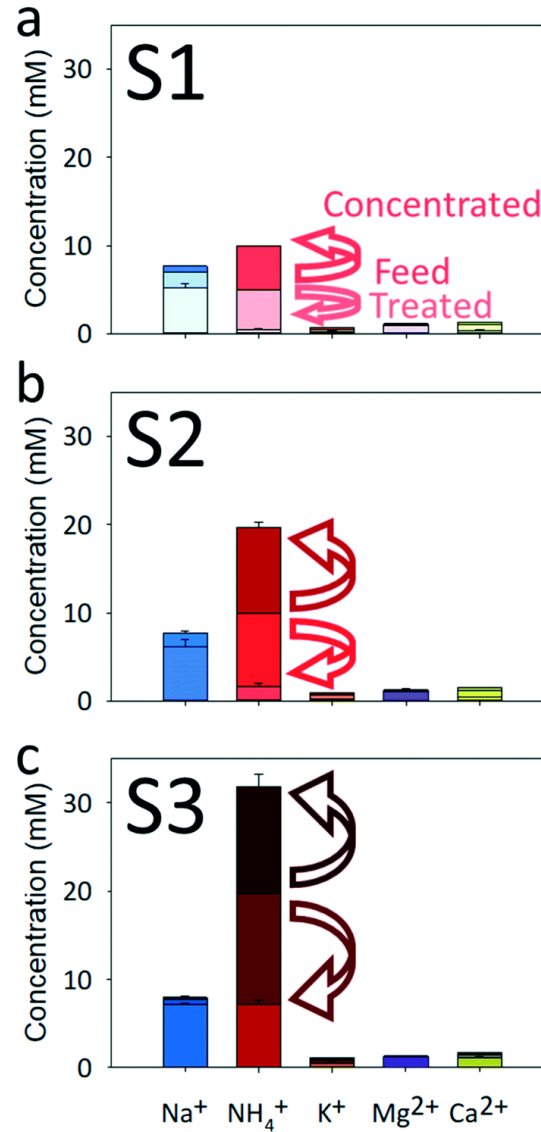
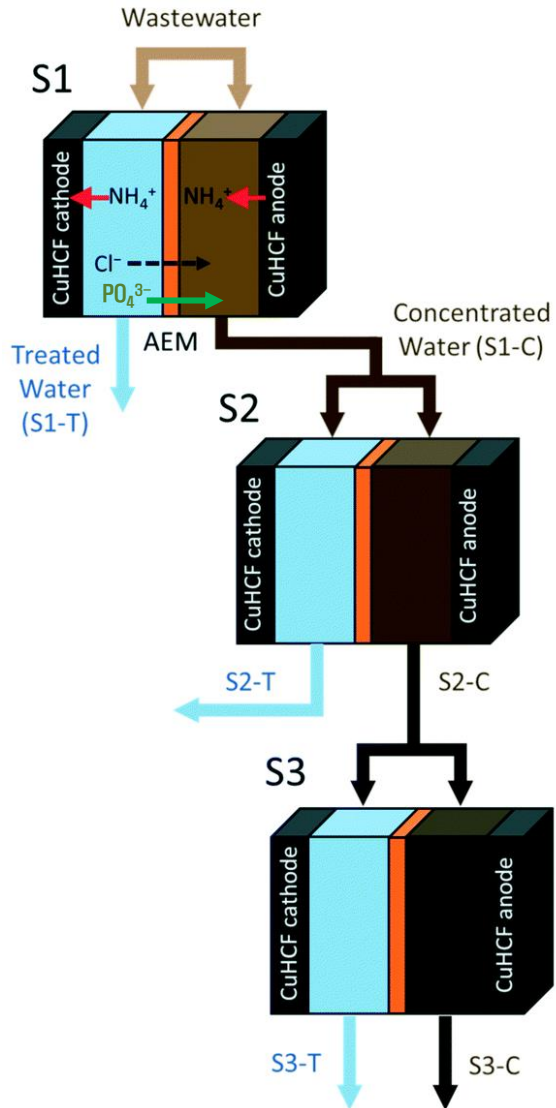
Direct Reuse of Lithium-ion-Battery



Techno-Economical Analysis (TEA)

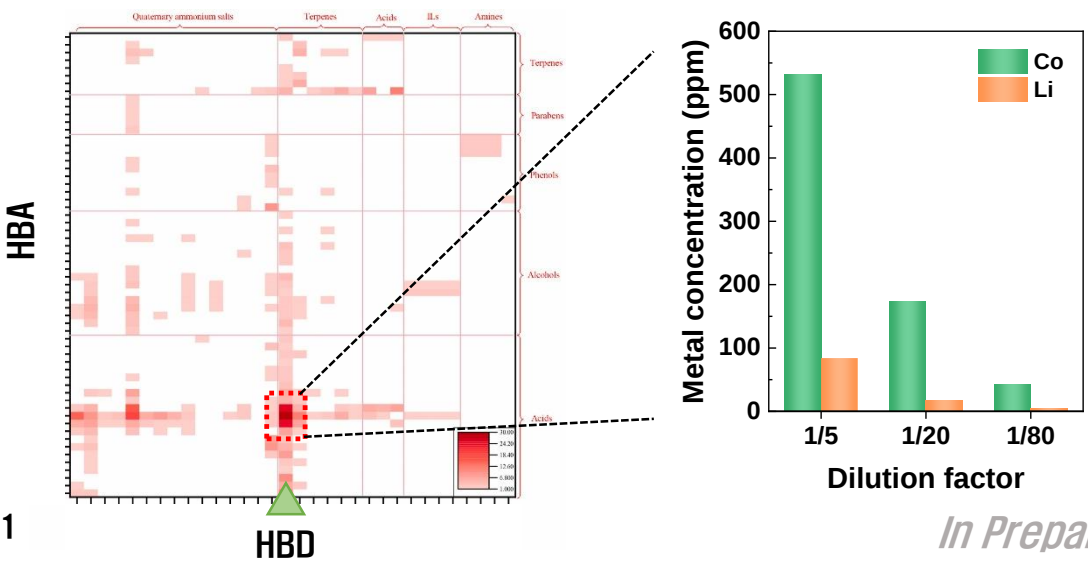
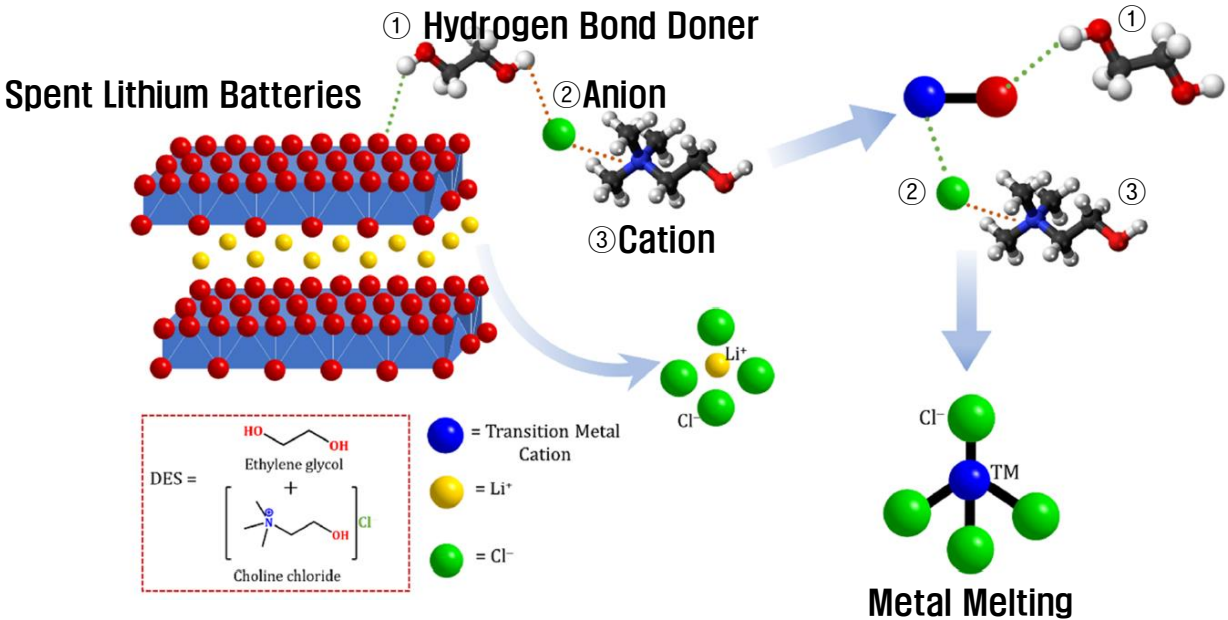
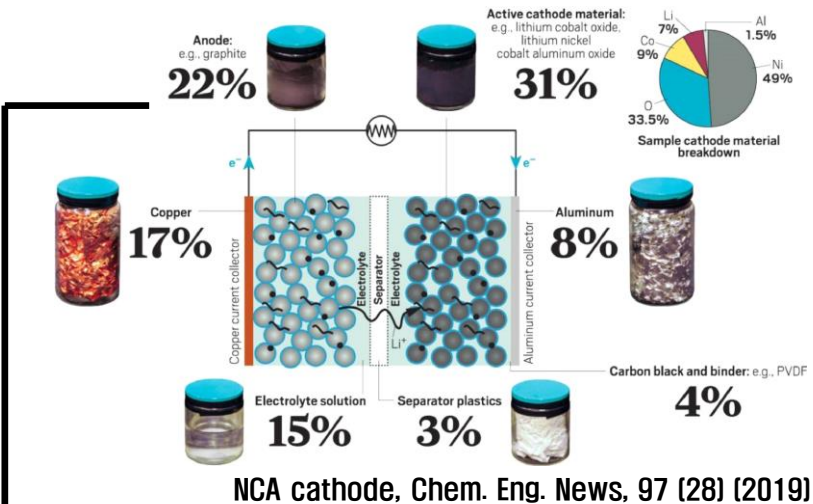


BDI for Fertilizer (NH_4^+ & PO_4^{3-})



Green Solvent for Rare Metal Recovery

Battery Recycling Pathways



In Preparation

Artificial Intelligence for Environ. Eng.

Numerical Modeling

$$\Delta\phi_{sp,half} = -\frac{I(y)\delta_{sp}}{2(D_{Na}C_{Na,sp} + D_{Cl}C_{Cl,sp} + D_{Cl}C_{Cl,sp})}$$

$$H^3 - \frac{wX}{C_{CL,sp}}H^2 - \frac{C_{Na,sp}}{C_{CL,sp}}H - \frac{2C_{Cl,sp}}{C_{CL,sp}} = 0$$

$$\Delta\phi_{d,mem} = \log(H)$$

$$H^3 - \frac{wX}{C_{CL,MA}}H^2 - \frac{C_{Na,MA}}{C_{CL,MA}}H - \frac{2C_{Cl,MA}}{C_{CL,MA}} = 0$$

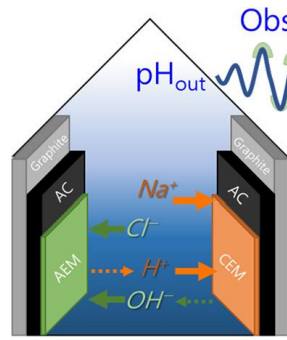
$$\Delta\phi_{d,mem} = \log(H)$$

$$\Delta\phi_{mem} = -\frac{I(y)\delta_{mem}}{(D_{Na}C_{Na,mem} + D_{Cl}C_{Cl,mem}) + D_{Cl}C_{Cl,mem}}$$

$$\Delta\phi_{elec} = -\frac{I(y)F(R_{elec} + k_f \times \text{fouling thickness})}{(C_{Na,MA} + 2C_{Cl,MA})Vr}$$

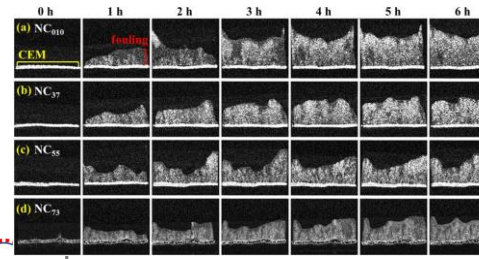
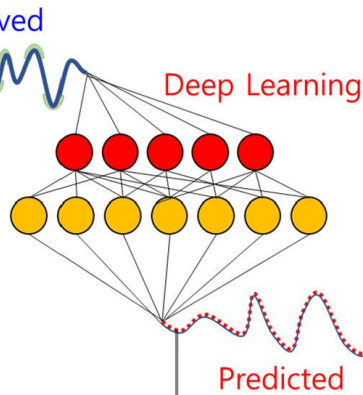
$$\Delta\phi_{d,mi} = \frac{1}{2} \left[\ln \left(\frac{C_{Cl,MA}}{C_{Cl,mi}} \right) + \mu_{att} \right]$$

$$\Delta\phi_{st,mi} = -\frac{C_{charge,mi}F}{Vr(C_{Na,sp} + 4C_{charge,mi})}$$

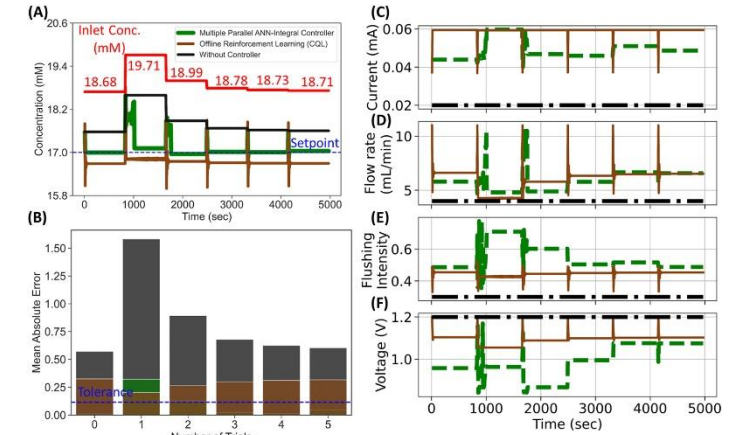


MCDI cell

First ML study Desalination



Real-time fouling monitoring
Desalination



Process Automation (ML vs. RL) Water Res.

2019

2020

2021

2022

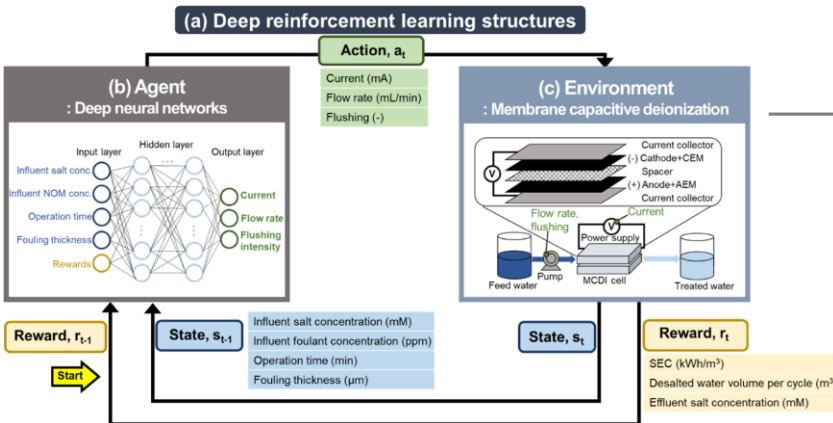
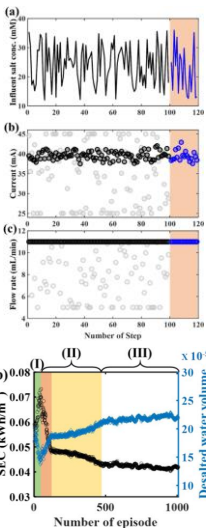
2023

2024

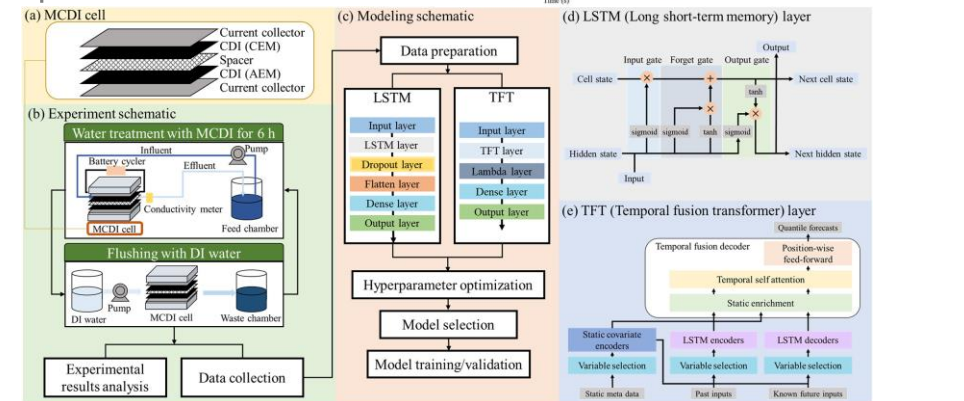
2025

Year

Process Automation (RL) Water Res.



Explainable DL Desalination



Autonomous Water Treatment Process

Control current or voltage for low-energy & high production

Low Energy Consumption

$$SEC \text{ (kWh m}^{-3}\text{)} = \frac{\Sigma(V \times I)}{(Q \times t)}$$

Specific Energy Consumption

$$TEE(\%) = \frac{\Delta g}{SEC} \times 100$$

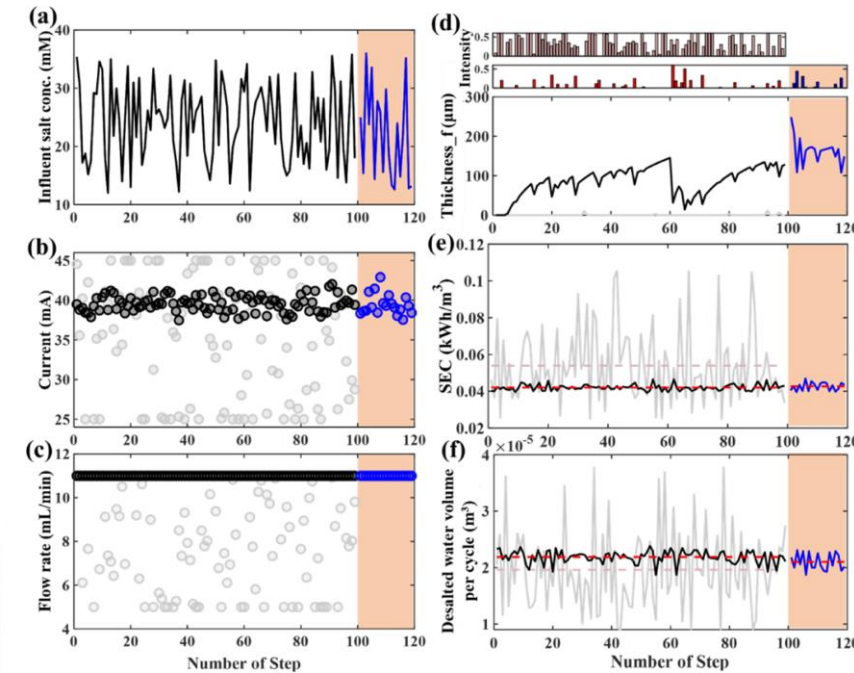
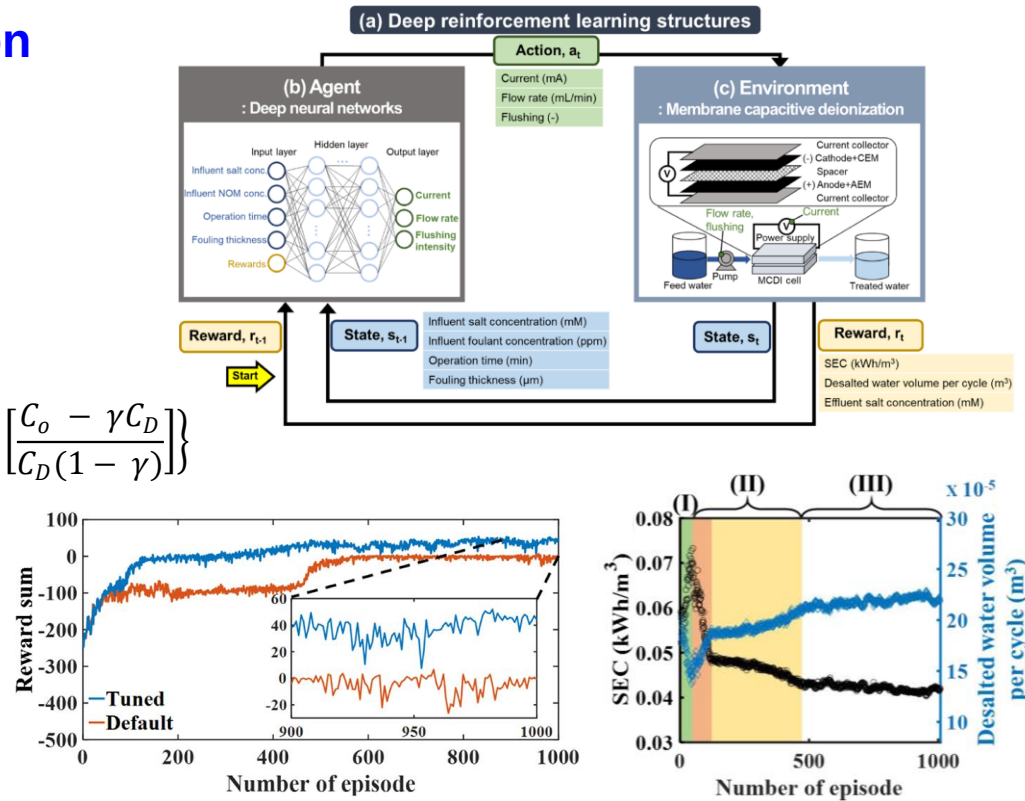
Thermodynamic Energy Efficiency

$$\Delta g = 2RT \left\{ \frac{C_o}{\gamma} \ln \left[\frac{C_o - \gamma C_D}{C_o(1 - \gamma)} \right] - C_D \ln \left[\frac{C_o - \gamma C_D}{C_D(1 - \gamma)} \right] \right\}$$

Gibbs energy of mixing

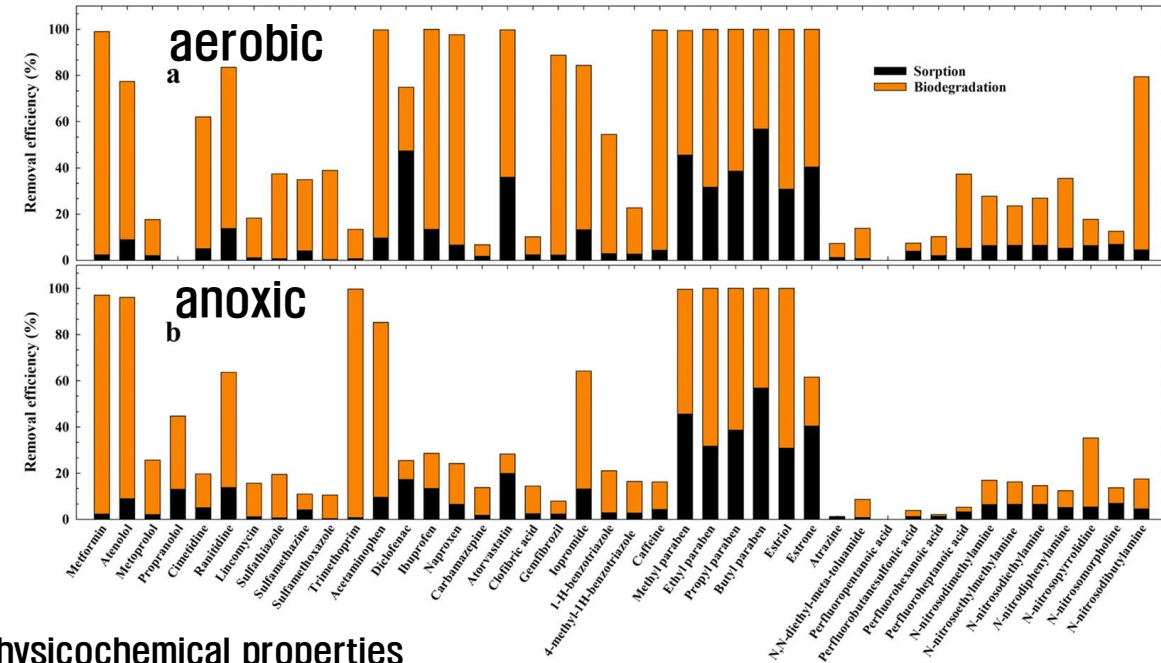
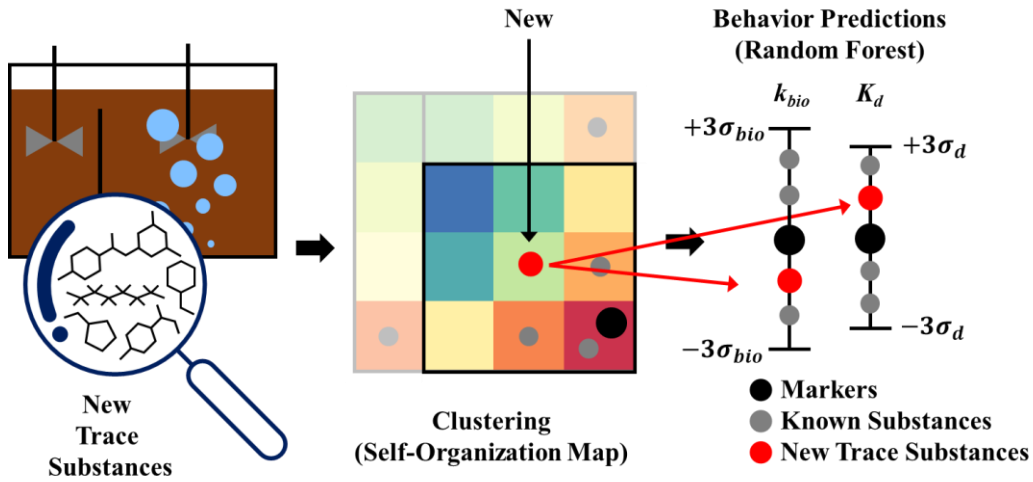
High Water Production

$$Production \text{ (m}^3\text{)} = \phi * T_{ads}$$

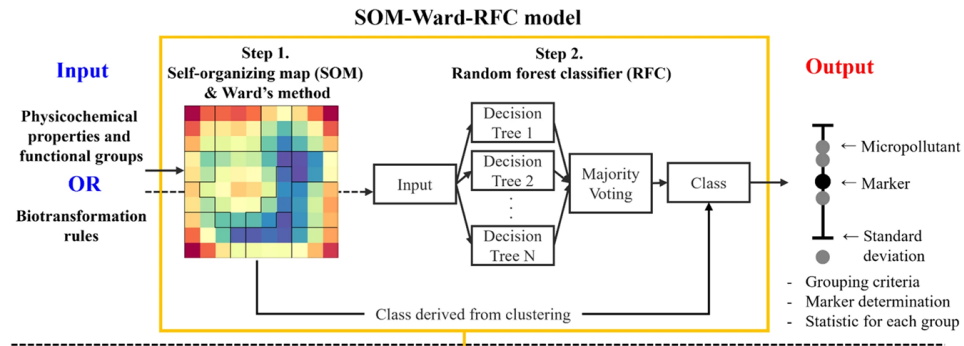


- A 22% reduction in specific energy consumption (from 0.054 to 0.042 kWh m⁻³)
- A 11% increase in water desalted water volume per cycle (from 1.96 × 10⁻⁵ to 2.19 × 10⁻⁵ m³)
- Achieving the desired degree of desalination, compared to the first episode

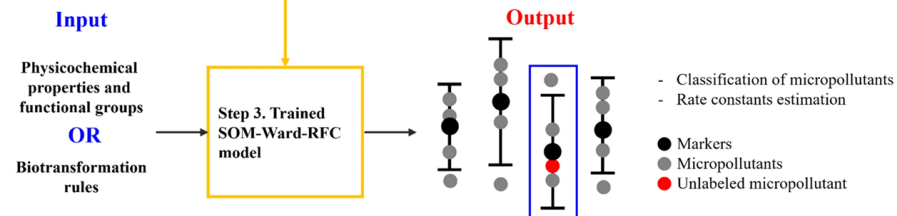
AI Sensor for Micropollutant Monitoring



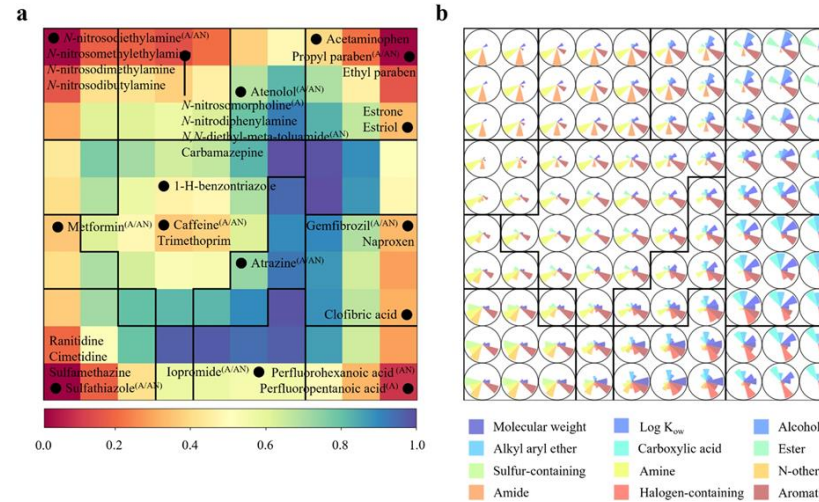
Training and Validation Datasets (29/42 micropollutants)



Test Dataset (13/42 micropollutants)



Physicochemical properties



Process	Input feature	Estimation accuracy (N = 1)	Estimation accuracy (N = 2)	Estimation accuracy (N = 3)
Aerobic	Physicochemical properties and functional groups	0.38	0.69	0.77
	Biotransformation rule	0.10	0.20	0.40
Anoxic	Physicochemical properties and functional groups	0.46	0.70	0.77
	Biotransformation rule	0.30	0.40	0.40

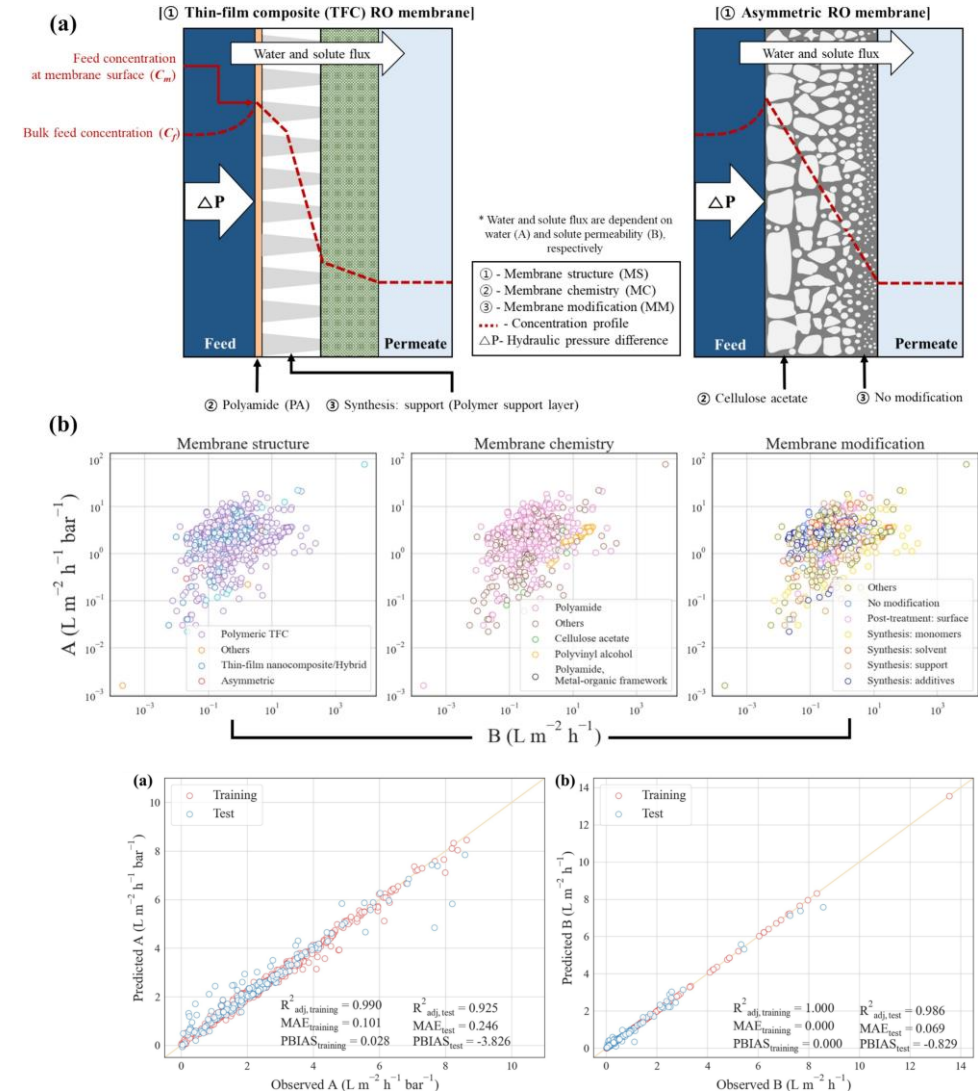
The standard deviation of classification performance was compared with different N values, deciding the estimation range of rate constant

* **Accuracy 0.38~0.77**

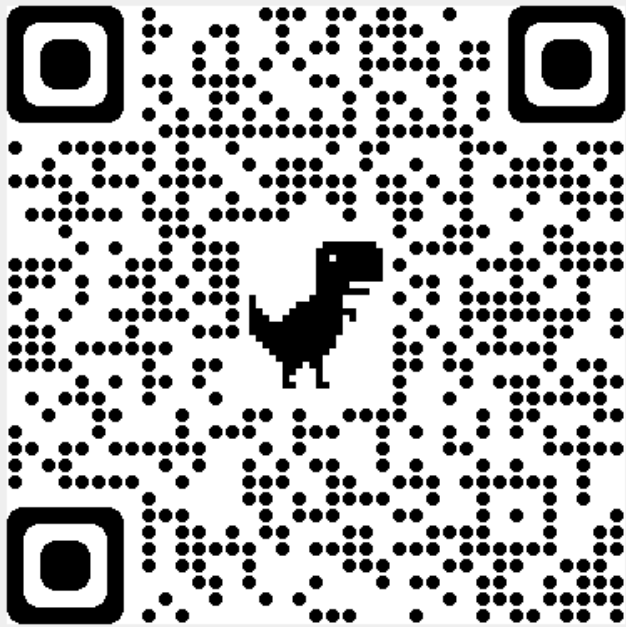
* **Literature: <0.38**

AI for Environ. Material Sci.

Determining Membrane Performances using a Machine Learning Pipeline



Thank you for your attention.



<https://sites.google.com/view/moonson>
<https://scholar.google.co.kr/citations?user=nPx7KdEAAAAJ&hl=en>



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